

June 5, 1951

Department #54

FOR AGENTS ONLY
LIST OF PARTS COMPLETE

FOR

MACHINE NO. 106-9

REVISIONS
NOT NEEDED

106-9

ALS:JL

June 5, 1951

Department #54

List of Parts Complete

for

Machine No. 106-9

No.	Name
*130345	Arm, upper and lower (solid) with 15404, 57202 and two 15405
57202	Arm Oil Tube, for oiling 64267
56003	" " " with 29599, for oiling 38458
52045	" " " Packing (felt)
127768	" Rock Shaft
57957	" " " 127768 with 57439, 64253 and 127772
12147	" " " Back Bearing Oil Pad (felt)
64386	" " " Bushing (back)
446 AL	" " " " " Set Screw
64388	" " " " (intermediate)
423 AL	" " " " " Set Screw
52045	" " " " Oil Pad (cotton)
64253	" " " Collar with two 624AL
624 AL	" " " " Set Screw
57439	" " " Crank (back) with four 168C
168 C	" " " " " Set Screw
127772	" " " " (front) with 448AL
127838	" " " " " Pin
448 AL	" " " " " Set Screw
54105	" " " Flanged Bushing
52045	" " " " " Oil Pad (cotton)
453 AL	Arm Rock Shaft Flanged Bushing Set Screw
13154	" " " Front Bearing Oil Pad (felt)

57959	Arm Rotary Shaft with 57824
130294	" " " 57959 with 64366
130346	" " " Bushing (front)
51322 C	" " " " " Set Screw
57781	" " " " (intermediate) back, with 49093 and 64805
49093	Arm Rotary Shaft Bushing (intermediate) back, Oil Pad (braided cotton) long
64805	Arm Rotary Shaft Bushing (intermediate) back, Oil Pad (braided cotton) short
832 C	Arm Rotary Shaft Bushing (intermediate) back, Set Screw
130347	Arm Rotary Shaft Bushing (intermediate) front
51321 C	" " " " " " Set Screw
54450	Arm Rotary Shaft Collar with two 1258AL
1258 AL	" " " " Set Screw
61441	" " " Flanged Bushing (back) with 49093 and 64805
49093	Arm Rotary Shaft Flanged Bushing (back) Oil Pad (braided cotton) long
64805	Arm Rotary Shaft Flanged Bushing (back) Oil Pad (braided cotton) short
159 F	Arm Rotary Shaft Flanged Bushing (back) Screw
46200	" " " (intermediate) Bearing (back) Oil Pad (felt)
57824	Arm Rotary Shaft Oil Pad (felt)
144 D	" " " Screw
23933	" Side Cover
51224 W	" " " Thumb Screw
64259	Balance Wheel (double belt groove) 2 in. diam. with two 51283AL

51283 AL	Balance Wheel Set Screw
130283	Cloth Plate (large) with three 57404
61085	Cloth Plate Slide
52683	" " " Spring
57334	" " " " Bracket
193 J	" " " " " Screw
725 J	" " " " " Screw
130284	Cloth Plate (large) complete, for (small) Throat Plates, Nos. 61085, 130283 two 57334 and four 193J
130309	Cloth Plate (large) with two 57404
57345	" " Slide
52683	" " " Spring
57334	" " " " Bracket
193 J	" " " " " Screw
725 J	" " " " " Screw
130310	Cloth Plate (large) complete, for (medium) Throat Plates, Nos. 57344, 130309, two 57334 and four 193J
130311	Cloth Plate (large) with 57404
57365	" " Slide
52683	" " " Spring
57334	" " " " Bracket
193 J	" " " " " Screw
725 J	" " " " " Screw
130310	Cloth Plate (large) complete, for (medium) Throat Plates, Nos. 57334, 130309, two 57334 and four 193J
130311	Cloth Plate (large) with 57404
57365	" " Slide
52683	" " " Spring
57334	" " " " Bracket
193 J	" " " " " Screw

57224	Feed Bar with two 457AL for 57796
57796	" " 57224 with 57795 for below 3 inch gauge
57895	" " with two 462AL for 3 inch gauge and above for 130348
130348	Feed Bar 57895 with 57795 for 3 inch gauge and above between outside needles
57225	Feed Bar Hinge Pin
462 AL	Feed Bar Hinge Pin Set Screw
57755	" Dog, for 57756
57838	" " " 57604
57600	" " " 57604
130249	" " " 130250
57293	" " Packing .005 in. thick
57294	" " " .012 in. thick
57321	" " " .021 in. thick
1255 F	" " Screw
57896	" " Support with two each 1083C and 1700E for 3 in. to 4 1/8 in. gauges between outside needles
57897	Feed Dog Support with two each 1398E and 50364C for 4 3/16 in. gauge and above between outside needles
1083 C	Feed Dog Support Adjusting Screw for 57896
50364 C	" " " " " " 57897
1700 E	" " " " " Nut for 57896
1398 E	" " " " " " " 57897
1255 C	" " " Screw
*57227	" Eccentric
61020	" " Body
51061 AL	" " " Set Screw
130357	" " Lubricating Pad (wood)
217 J	" " Set Screw

7071	Feed Eccentric Set Screw Washer
57228	Feed Eccentric (adjustable) complete No. 217D, 7071, 50653C, 57227, 61020 and two 51061AL
130324	Feed Eccentric Connection with 127851 and 130328 for 130325
130325	Feed Eccentric Connection 130324 with 57228 and 127788
130326	" " " with 127851 and 130328 for 130327
130327	Feed Eccentric Connection 130326 with 127508 and 127788 for 4 1/2 stitches to 1 inch.
130328	Feed Eccentric Connection Oil Cup for 130324 and 130326
127951	Feed Eccentric Connection Oil Cup Oil Pad for 130326 and 130328 (braided cotton)
57230	Feed Lifting Eccentric with two 624AL
57231	" " " Connection
57795	" " " " 57231 with 57230
624 AL	" " " Set Screw
50653 C	" Regulating Screw
127509	" Rocking Frame with four 624AL
127788	" " " Bar
624 AL	" " " " Set Screw
57234	" " " Hinge Pin
57235	" " " " " Bushing
449 AL	" " " " " " Set Screw
624 AL	" " " " " Set Screw
57441	Looper (large shank) for heavy work
57932	" (small shank) for two or more consecutive gauges of 1/3"
57443	Looper Carrier with nine 50370F for 57441
157 D	" " Screw

57960	Looper Eccentric with 57974 and two each 399AL and 130337
57961	Looper Eccentric Connection
57962	" " " 57961 with 57242 and 57960
57963	" " Oil Cup for 57964
57964	Looper Eccentric Oil Cup complete, Nos. 51196F, 57963, 57965 to 57968, 57970 to 57972 and 57979
704 D	Looper Eccentric Oil Cup Screw
889 AL	" " Set Screw
57863	" Rock Shaft with two 1147C
57870	Looper Rock Shaft (adjustable) complete, Nos. 57863 and 57869
57242	Looper Rock Shaft Bar
1147 AL	" " " " Set Screw
57869	" " " Connecting Stud with two 1147AL
1147 AL	Looper Rock Shaft Connecting Stud Set Screw
57887	Looper Rock Shaft 57870 with 57243
57243	" " " Hinge Pin with 860E and 130336
130336	" " " " " Oil Wick (braided cotton)
860 E	" " " " " Plug Screw
446 AL	" " " " " Set Screw (left)
446 AL	" " " " " " " (right)
50370 F	" Set Screw
57370	Needle Bar (hollow) with 57372
57657	" " 57370 with 57656 for 1/8 to 3/16 in. gauges
57601	" " 57370 with 57602 for 7/32 in. and above
38456	" " Bushing (lower)
1133 AL	" " " " Set Screw
57245	" " " (upper)
1133 AL	" " " " Set Screw
57372	" " Collar with 735F

735 F	Needle Bar Collar Set Screw
38458	" " Connecting Link
130322	" " " " 38458 with 57940 and 130317
130319	" " " " 38458 with 57940 and 130318
57940	" " " " Hinge Stud
1520 E	" " " " " " Nut
130317	" " " Stud with 50379C and two 137E
130318	" " " " " 50379C and two 137E
187 E	" " " " Clamping Screw
57656	" Clamp with nine 620F for 57657 for 1/8 in. to 3/16 in. gauges
57602	Needle Clamp with nine 50014F for 57601 for 7/32 in. gauge and above
57449	Needle Clamp Guide
57450	" " " Bracket (left)
161 J	" " " " " Screw
133048	" " " " (right)
161 J	Needle Clamp Guide Bracket (right) Screw
57379	" " " " Holder
1193 D	" " " " " Screw
914 D	" " " Screw
127954	" " (lower) Support for 127956
127953	" " " " " 127957
127955	" " (upper) Support for 127956 and 127957
51278 J	" " Support Clamping Screw
1654 J	" " " " " Nut
9525	" " " " " Washer

127956 Needle Clamp Support (adjustable) complete, Nos. 1654J,
9525, 51278J, 127954 and 127955 for 2 7/8 in.
to 4 7/16 in. gauges between outside needles

127957 Needle Clamp Support (adjustable) complete, Nos. 1654J,
9525, 51278J, 127953 and 127955 for 4 1/2 in.
to 6 in. gauges between outside needles

220 J Needle Clamp Support Screw

57319 " Guard (left) with 50239C

57320 " " (right) with 50239C

57251 " " Bar up to 1 1/2 in. gauges between outside
needles

57351 Needle Guard Bar 1 9/16 in. to 3 1/2 in. gauges between
outside needles

57381 Needle Guard Bar 3 9/16 in. to 6 in. gauges between
outside needles

127753 Needle Guard Bar Bracket (left) with 440C for 1 1/2 in.
gauges between outside needles

57943 Needle Guard Bar Bracket (left) with 440C, 1 9/16 in.
to 6 in. gauges between outside needles

127754 Needle Guard Bar Bracket (right) with 440C for 1 1/2 in.
gauge between outside needles

57944 Needle Guard Bar Bracket (right) with 440C for 1 9/16
in. to 6 in. gauge between outside needles

177 C Needle Guard Bar Bracket Screw

57254 " " " " Holder for 1 1/2 in. gauge between
outside needles

57354 Needle Guard Bar Bracket Holder for 1 9/16 in. to 3 1/2
in. gauges between outside needles

57392 Needle Guard Bar Bracket Holder for 3 9/16 in. to 6 in.
gauges between outside needles

29627	Needle Guard Bar Bracket Holder Dowel Pin
50154 D	" " " " " Screw
440 AL	" " " Set Screw
50239 C	" " Set Screw
50014 F	" Set Screw for 57602
620 F	" " " " 57656
57255	Presser Bar
57669	" " for Universal Compensating Presser Foot
61046	Presser Bar Bushing (lower)
1133 AL	" " " " Set Screw
39456	" " " (upper)
1133 AL	" " " " Set Screw
57257	" " Lifter for up to 2 15/16 in. gauges (B.O.N.)
57393	" " " " 3 in. to 6 in. gauges (B.O.N.)
57258	" " " Hinge Pin
447 AL	" " " " " Set Screw
194 D	" " " Stop Screw
57259	" " Lifting Bracket with 453AL and 1919
57260	" " " " Guide
1819	" " " " Roller and Stud
453 AL	" " " " Set Screw
57977	" " " Lever
61075	" " " " Connecting Stud
57278	" " " " " " for 57279
57270	Presser Bar Lifting Lever Connecting Stud complete, Nos. 453C, 1423D, 1904 and 57278
1904	Presser Bar Lifting Lever Connecting Stud Roller (roller only)
1423 D	Presser Bar Lifting Lever Connecting Stud Roller Cap Screw
453 AL	Presser Bar Lifting Lever Connecting Stud Set Screw

802 D	Presser Bar Lifting Lever Hinge Screw
57978	" " " " Spring
46125	" " Spring (flat)
38468	" " " Stud
57603	" Foot (solid) for (general work)
130229	" " (side hinged) with two each 452C, 1094D, 1700C and 57890 for general work
130224	Presser Foot (side hinged) adjustable for gathering with two each 452C, 1094D, 1700C, 51163C, 57890 and 127784
57649	Presser Foot (side hinged) adjustable for gathering 1/8 in. step
57757	Presser Foot (double hinged) for braiding
57484	" " (universal compensating) for general work
176 J	" " Screw
574 W	Pressure Regulating Thumb Screw
1539 W	" " " " Nut
57262	Slack Thread Controller
46035	" " " Clamp (inside)
57263	" " " " (outside)
50004 F	" " " " Screw
57947	Tension Bracket
57485	" " Thread Eyelet
190 J	" " " " Screw
32572	" " " Releasing Disc
2102	" Thread Disc
51570 C	" " Regulating Thumb Nut
50326 C	" " Screw Stud
59539	" " " " 50326C with 51570C
59534	" " Spring

59537	Tension Thread Spring Bushing (large)
59538	" " " " (small)
17547	" " Guide
57486	Thread Take-up
57396	" " Arm with 190J
190 J	" " " Clamping Screw
1231 F	" " Screw
57756	Throat Plate for 1/8" gauge
130250	" Plate
691 F	" " Screw
*15404	Trade Mark
15405	" " Rivet